Anybus® Wireless Bolt™ RJ45 PoE

USER MANUAL

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1 Preface

1.1 About This Document

This manual describes how to install and configure Anybus Wireless Bolt RJ45 PoE.

For additional documentation and software downloads, FAQs, troubleshooting guides and technical support, please visit www.anybus.com/support.

1.2 Document Conventions

Numbered lists indicate tasks that should be carried out in sequence:

1. First do this
2. Then do this

Bulleted lists are used for:

- Tasks that can be carried out in any order
- Itemized information

► An action

→ and a result

User interaction elements (buttons etc.) are indicated with bold text.

```
Program code and script examples
```

Cross-reference within this document: *Document Conventions, p. 3*

External link (URL): www.hms-networks.com

WARNING
Instruction that must be followed to avoid a risk of death or serious injury.

Caution
Instruction that must be followed to avoid a risk of personal injury.

Instruction that must be followed to avoid a risk of reduced functionality and/or damage to the equipment, or to avoid a network security risk.

Additional information which may facilitate installation and/or operation.

1.3 Trademarks

Anybus® is a registered trademark and Wireless Bolt™ is a trademark of HMS Industrial Networks AB. All other trademarks mentioned in this document are the property of their respective holders.

2 Safety

2.1 General Safety Instructions

Caution
This equipment emits RF energy in the ISM (Industrial, Scientific, Medical) band. Make sure that all medical devices used in proximity to this equipment meet appropriate susceptibility specifications for this type of RF energy.

This equipment is recommended for use in both industrial and domestic environments. For industrial environments it is mandatory to use the functional earth connection to comply with immunity requirements. For domestic environments the functional earth must be used if a shielded Ethernet cable is used, in order to meet emission requirements.

This equipment contains parts that can be damaged by electrostatic discharge (ESD). Use ESD prevention measures to avoid damage.

2.2 Intended Use

The intended use of this equipment is as a communication interface and gateway. The equipment receives and transmits data on various physical levels and connection types.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

2.3 Type Identification

The type name consists of a type prefix followed by two designators for interface configuration and functionality.

Prefix	AWB2	Anybus Wireless Bolt
Interface configuration	A B	Interface 18-pin socket Interface RJ45 and 3-pin power socket
Functionality	A B C	Ethernet Ethernet and RS232/485 Ethernet and CAN

Example: AWB2AA = Anybus Wireless Bolt with18-pin plug connector and Ethernet networking only.

3 Installation

3.1 General Information

Make sure that you have all the necessary information about the capabilities and restrictions of your local network environment before installation.

The characteristics of the internal antenna should be considered when choosing the placement and orientation of the unit.

For optimal reception, wireless devices require a zone between them clear of objects that could otherwise obstruct or reflect the signal. A minimum distance of 50 cm between the devices should also be observed to avoid interference.

See also *Wireless Technology Basics, p. 34*.

3.2 Limitations

Bluetooth PAN (Personal Area Network) may not work with some devices due to different implementations of Bluetooth by different manufacturers.

WLAN 5 GHz cannot be used at the same time as WLAN 2.4 GHz or Bluetooth.

3.3 Mechanical Installation

Placement

- The device is intended to be mounted on top of a machine or cabinet through an M50 (50.5 mm) hole using the included sealing ring and nut.
- The top mounting surface, in contact with the sealing, must be flat with a finish equivalent to Ra 3.2 or finer and cleaned and free from oils and greases.
- For optimal reception, wireless devices require a zone between them clear of objects that could otherwise obstruct or reflect the signal. To avoid interference, a minimum distance of 50 cm between Wireless Bolt and other devices should be observed.

> **!** Make sure that the sealing ring is correctly placed in the circular groove in the top part of the housing before tightening the nut.

> **!** Always hold the BOTTOM part of the unit when untightening the nut, not the top part (the cap).

Tightening torque: 5 Nm ±10 %

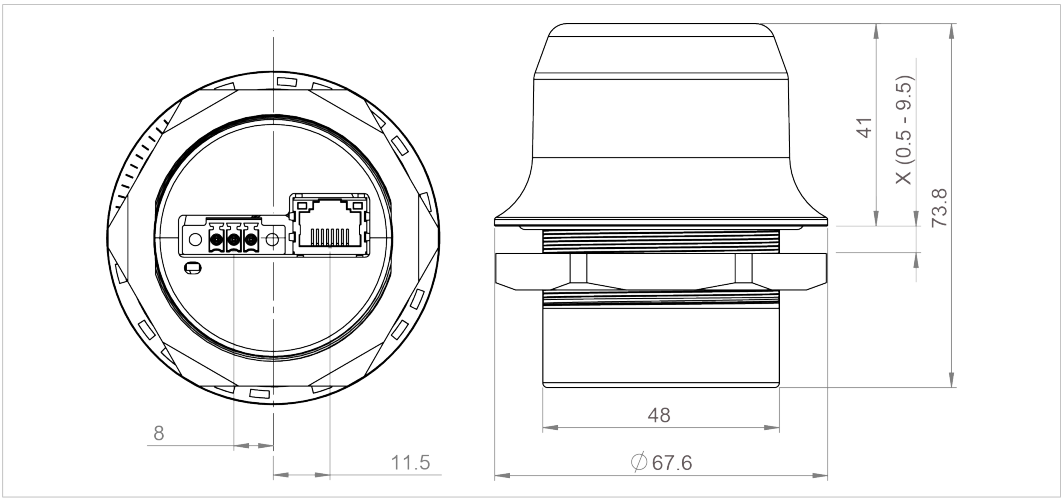


Fig. 1 Installation drawing

All measurements are in mm.

3.4 Connectors

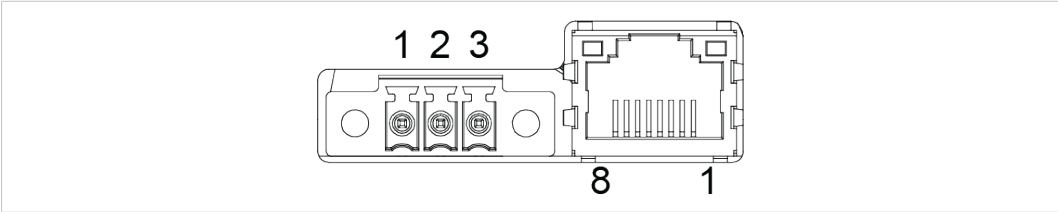


Fig. 2 Connectors

> **!** Connecting power with reverse polarity or using the wrong type of power supply may damage the equipment. Make sure that the power supply is connected correctly and of the recommended type.

See also *Technical Data, p. 38* regarding power supply requirements.

Power Connector (3-pin terminal block)		
Pin	**Function**	
1	+	19–36 VDC
2	-	
3	Functional Earth (FE)	

FE must be connected on the power connector if not using PoE.

Ethernet Connector (RJ45 PoE)			
Pin	**Data**	**PoE**	
1	TD+	A+	Positive power from alt. A PSE
2	TD-	A+	
3	RD+	A-	Negative power from alt. A PSE (with pin 6)
4		B+	Positive power from alt. B PSE
5		B+	
6	RD-	A-	Negative power from alt. A PSE (with pin 3)
7		B-	Negative power from alt. B PSE
8		B-	
Housing	Shield	Functional Earth (FE) via 1 nF capacitor and 1 MΩ bleeder resistor	

Shielded or unshielded Ethernet cables may be used.

3.5 RJ45 LED Indicators

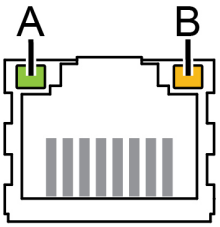


Fig. 3 RJ45 LED indicators

LED A – LINK/ACTIVITY	Function
Off	No Ethernet link or no power
Yellow	Ethernet link established
Yellow, flashing	Ethernet traffic

LED B – STATUS	Function
Off	No power
Blue	Connected on all configured wireless interfaces
Purple	Trying to connect to WLAN/Bluetooth access point
Blue, slow blink	Awaiting connections
Alternating blue/purple	Connected on one interface and trying to connect or awaiting connections on another
Purple, slow blink	Awaiting connections on one interface and trying to connect on another
Purple, fast blink	Scanning for Bluetooth devices or WLAN networks
Red, slow blink	No configured wireless interface
Red	Recoverable/unrecoverable fault

3.6 RESET Button

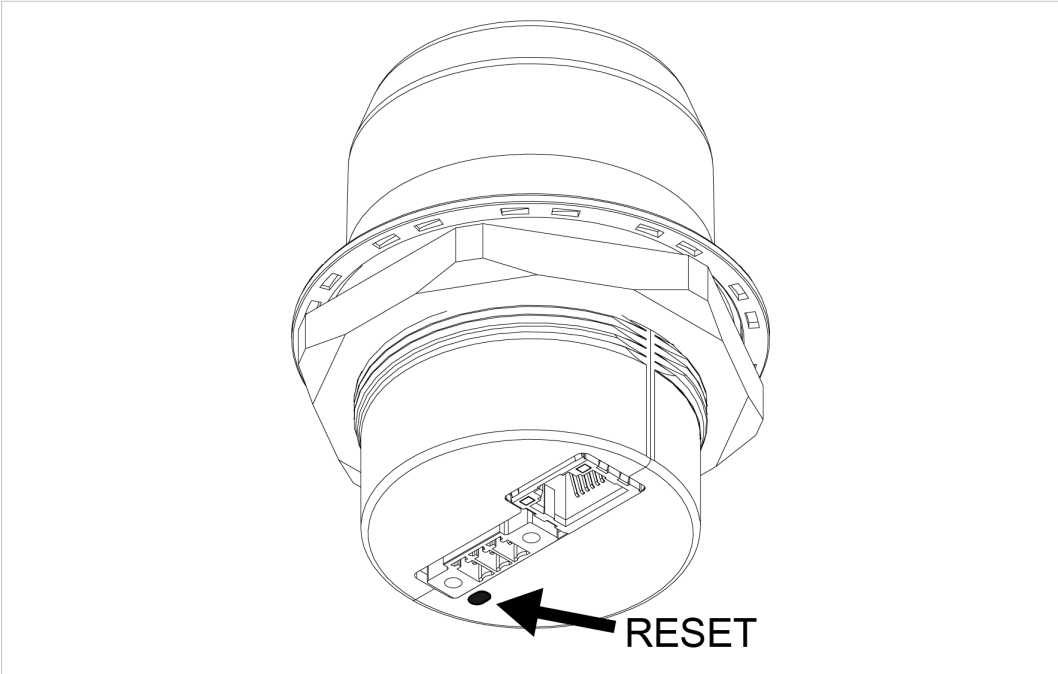


Fig. 4

The **RESET** button is located on the bottom of the unit.

When the unit is powered on, press and hold **RESET** for >10 seconds and then release it to reset to the factory default settings.

Recovery Mode

If the web interface cannot be accessed, the unit can be reset by starting in *Recovery Mode* and reinstalling the firmware using Anybus Firmware Manager II, which can be downloaded from www.anybus.com/support.

To enter Recovery Mode, press and hold **RESET** during startup.

> **!** Firmware updates should normally be carried out through the web interface. Recovery Mode should only be used if the unit is unresponsive and the web interface cannot be accessed.

4 Configuration

4.1 General

Anybus Wireless Bolt RJ45 PoE should normally be configured via the web interface. Parameters can be set individually or using one of the pre-configured **Easy Config** modes.

The web interface is accessed by pointing a web browser to the IP address of the Wireless Bolt. The default address is **192.168.0.99**. The computer accessing the web interface must be in the same IP subnet as the Wireless Bolt.

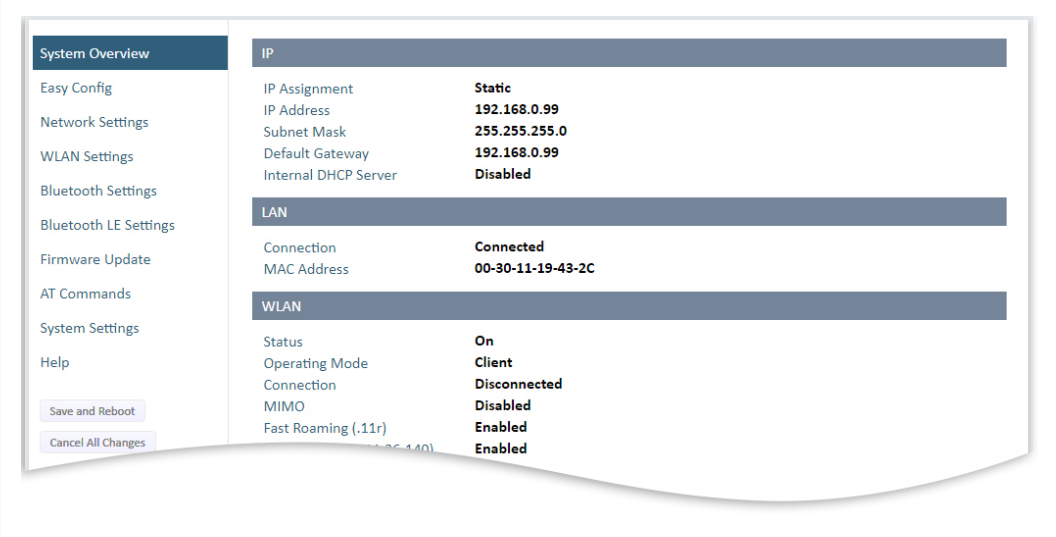


Fig. 5 Web interface

Advanced configuration can be carried out by issuing AT (modem) commands through the web interface or over a Telnet or RAW TCP connection to port 8080. See the *AT Commands Reference Guide* or the **Help** page in the web interface for more information.

4.2 Web Interface

4.2.1 System Overview

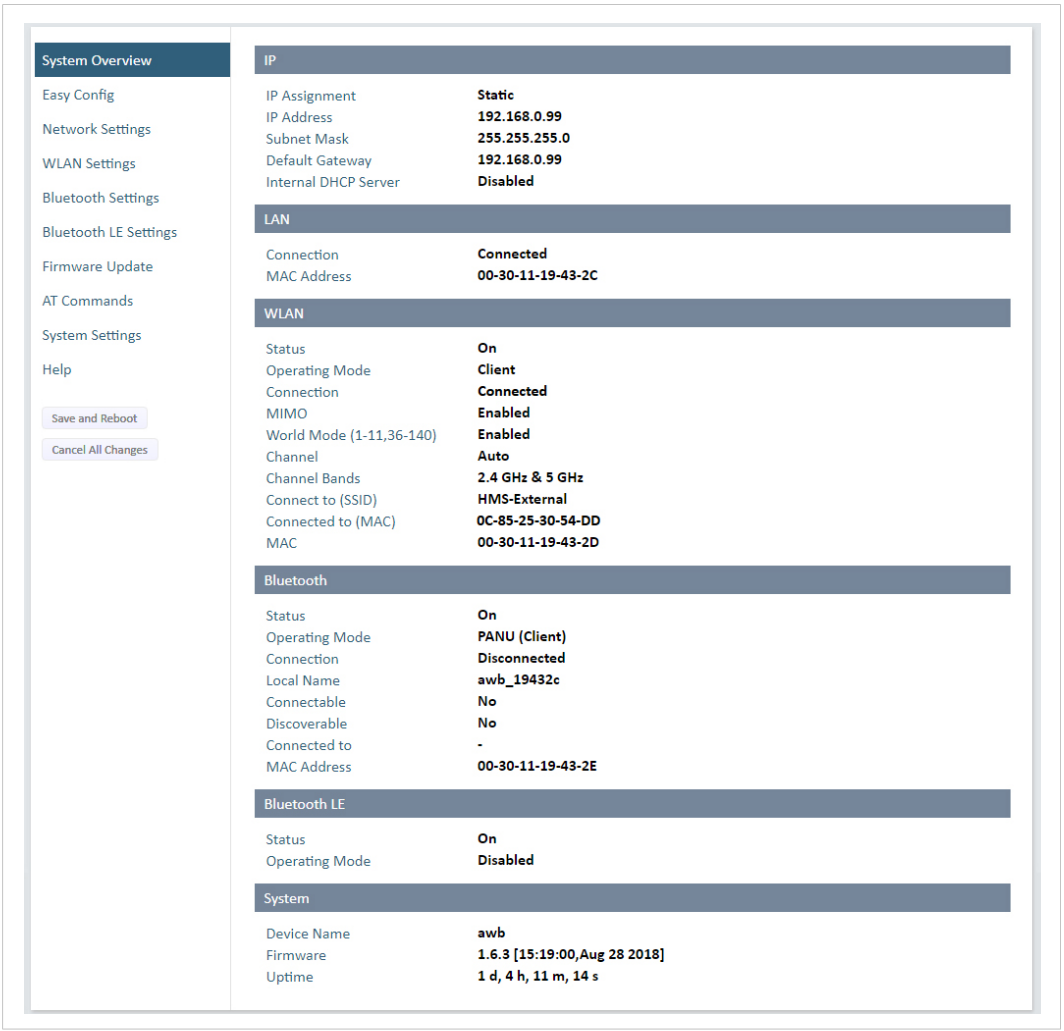


Fig. 6 System Overview page

The **System Overview** page shows the current settings and connection status for the wired and wireless interfaces. The different parameters are explained in the descriptions of each settings page in this manual.

The **Help** page describes AT commands that can be used for advanced configuration.

Save and Reboot	This button will be enabled if the unit must be restarted to apply a change.
Cancel All Changes	Resets parameter changes that have not been applied.

4.2.2 Easy Config

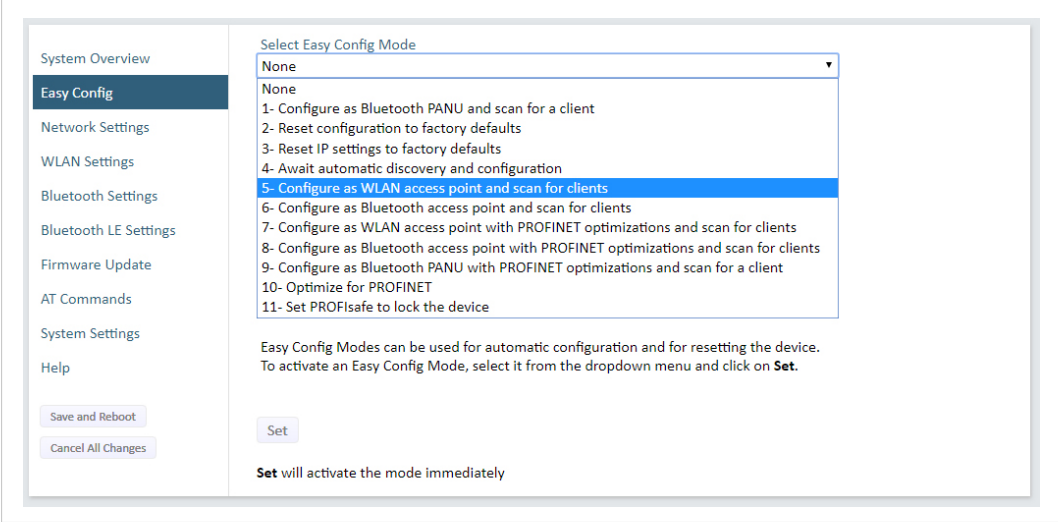


Fig. 7 Easy Config page

To activate an Easy Config mode, select it from the dropdown menu and click on **Set**. The mode will be activated immediately.

Easy Config Modes

EC	Role	Description
1	Bluetooth PANU	Configure as Bluetooth client and scan for another client (PANU–PANU).
2	–	Reset configuration to factory defaults.
3	–	Reset IP settings to factory defaults.
4	Client	Wait for automatic configuration. Configure units in mode 4 as clients.
5	WLAN AP	Configure units in mode 4 as clients. Restart as access point and connect clients.
6	Bluetooth NAP	
7	WLAN AP	Restart as access point and connect clients. Apply PROFINET optimization to all units.
8	Bluetooth NAP	
9	Bluetooth PANU	Configure as Bluetooth client and scan for another client (PANU–PANU). Apply PROFINET optimization to both units.
10	(any)	Apply PROFINET optimization and restart.
11	(any)	Enable PROFIsafe mode.

Notes:

- Mode 1 will scan for units in mode 4. When a unit in mode 4 is detected, the scanning unit will configure itself as a Bluetooth PANU client, send a connection configuration to the detected unit, and restart. The detected unit will also restart and attempt to connect to the first unit as a PANU client.
- Modes 5, 6, 7 and 8 will scan for units in mode 4. The detected units will be reconfigured as clients and the scanning unit will restart as an access point. The clients will then restart and connect to the access point.
- Modes 7 and 8 will additionally apply PROFINET optimization to all the units. PROFINET messages will then have priority over TCP/IP frames.
- Mode 11 locks the unit in PROFIsafe mode where the configuration cannot be changed without physical access. To cancel this mode the unit must be restored to factory defaults by pressing and holding the RESET button.
- Modes 10 and 11 will be added to the configuration without changing any other settings.
- Modes 1 and 9 will listen for 40 seconds or until a configuration is established.
- Modes 4 will listen for 120 seconds or until receiving a configuration.
- Modes 5, 6, 7 and 8 will time out after 120 seconds.

4.2.3 Network Settings

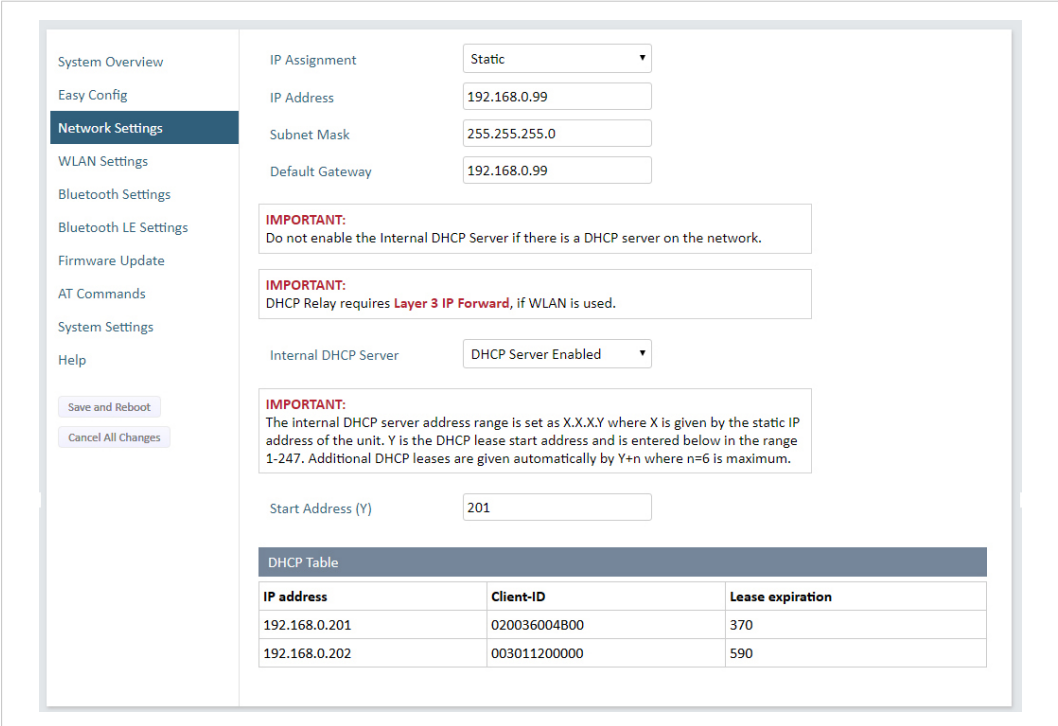


Fig. 8 Network Settings page

IP Assignment	Select static or dynamic IP addressing (DHCP)
IP Address	Static IP address for the unit The browser should automatically be redirected to the new address after clicking on **Save and Reboot** (not supported by all browsers).
Subnet Mask	Subnet mask when using static IP
Default Gateway	Default gateway when using static IP
Internal DHCP Server	**Disabled:** No internal DHCP functionality **DHCP Relay Enabled:** The unit can receive a DHCP request on one interface and resend it to a DHCP server located on one of the other interfaces. Only a single DHCP server can be active for all the connected interfaces. If WLAN is used, the forwarding mode must be set to Layer 3 IP Forward. **DHCP Server Enabled:** Activates an internal DHCP server. This option is only available when IP Assignment is set to Static. Do not enable this option if there is already a DHCP server on the network!
Start Address (Y)	The internal DHCP server will assign up to 7 IP addresses starting from **X.X.X.Y**, where **X** is taken from the current static IP address setting, and **Y** is the value in **Start Address**. Already allocated addresses will be skipped, including the address of the unit itself. The subnet mask setting will be ignored. **Examples:** IP Address: 192.168.0.99, Start Address: 101 DHCP range = 192.168.0.101 – 192.168.0.107 IP Address: 192.168.0.103, Start Address: 101 DHCP range = 192.168.0.101 – 192.168.0.108 7 addresses are allocated but the address of the unit is skipped.

4.2.4 WLAN Settings - Client

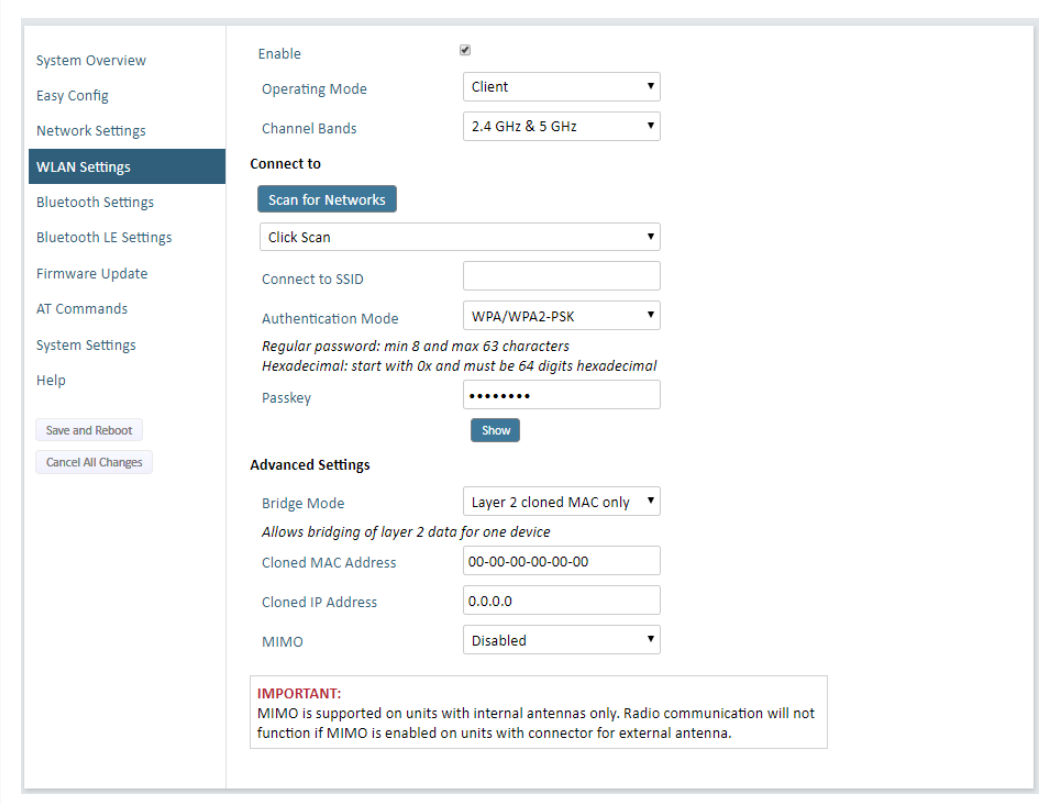


Fig. 9 **WLAN Settings - Client**

Enable	Enable/disable the WLAN interface.
Operating Mode	Choose operation as WLAN Client or Access Point. If Access Point is selected, additional settings will be available.
Channel Bands	Choose to scan only the 2.4 GHz or 5 GHz channel band, or both (default).

The unit can be configured to scan on both the 2.4 GHz and 5 GHz channel bands but can only communicate on one band at a time.

Scan for Networks	Click to scan the selected frequency band(s) for discoverable WLAN networks. Select a network from the dropdown menu to connect to it.
Connect to SSID	To connect manually to a network, enter its SSID (network name) here. This can be used if the network does not broadcast its SSID.
Authentication Mode	Select the authentication/encryption mode required by the network. **Open** = No encryption or authentication
Passkey	Enter the passkey when using WPA/WPA2-PSK or WEP64/128.
Username, Domain, Passphrase	Authentication details when using LEAP or PEAP (WPA2 Enterprise).
Channel	Select a specific channel to use when scanning for networks. **Auto** = all available channels will be scanned (default). See also *WLAN Channels and World Mode (Client Mode only), p. 17*

Advanced Settings	
Bridge Mode	**Layer 2 tunnel** = All layer 2 data will be bridged over WLAN. Use when multiple devices on both sides of an Ethernet network bridge must be able to communicate via WLAN (many-to-many). Only works between Anybus Wireless Bolt or Wireless Bridge II devices. **Layer 2 cloned MAC only** = Layer 2 data from only a single MAC address (specified below) will be bridged over WLAN (many-to-one). **Layer 3 IP forward** (default) = IP data from all devices will be bridged over WLAN. This mode must be used when using the DHCP Relay function.
Cloned MAC Address	The MAC address to use with **Layer 2 cloned MAC only** (see above).
Cloned IP Address	The IP address to use with **Layer 2 cloned MAC only** (see above).

WLAN Roaming

Anybus Wireless Bolt RJ45 PoE supports Fast Roaming according to IEEE 802.11r. This enables a WLAN client to roam quicker between WLAN Access Points that have the same SSID and support IEEE 802.11r. Fast Roaming is enabled as default but can be permanently disabled using AT commands.

See the *AT Commands Reference Guide* or the **Help** page in the web interface for more information about how to set up WLAN roaming.

WLAN Channels and World Mode (Client Mode only)

Which channels are available for WLAN communication is restricted by the regulatory domain where the unit is operating. Anybus Wireless Bolt RJ45 PoE supports regulatory domain detection according to the IEEE 802.11d specification.

The unit is initially set in *World Mode* which enables only the universally allowed channels in the 2.4 GHz and 5 GHz bands (see the table below). World Mode can be disabled and additional channels added using AT commands. The unit will then search for country information during the scan. If the scan indicates that the unit is operating within either the European (ETSI) or North American (FCC) regulatory domains, the additional channels will be enabled. A new scan will be performed every hour to update the regulatory domain.

If no country information or conflicting information is detected, the unit will revert to World Mode. The unit must then be restarted to update the regulatory domain.

See the *AT Commands Reference Guide* or the **Help** page in the web interface for more information about how to use AT commands.

Regulatory domains and WLAN channels

	2.4 GHz	**5 GHz**
WORLD	1–11	36, 40, 44, 48, 52, 56, 60, 64, 100, 104, 108, 112, 116, 132, 136, 140
ETSI	1–11, 12, 13	36, 40, 44, 48, 52, 56, 60, 64, 100, 104, 108, 112, 116, 120, 124, 128, 132, 136, 140
FCC	1–11	36, 40, 44, 48, 52, 56, 60, 64, 100, 104, 108, 112, 116, 132, 136, 140

Notes

- The maximum output power will be reduced on some channels depending on regulatory requirements.
- WLAN communication may take a longer time to establish during startup if World Mode is disabled and additional channels are used.

4.2.5 WLAN Settings - Access Point

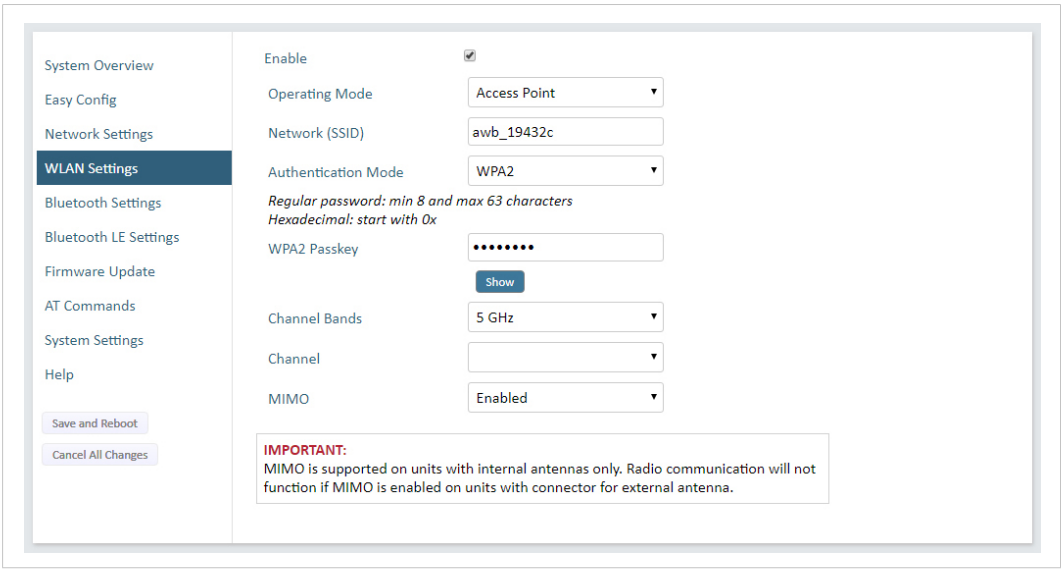


Fig. 10 WLAN Settings - Access Point

The following settings are specific for Access Point mode:

Network (SSID)	Enter an SSID (network name) for the Wireless Bolt. If this entry is left blank, the unit will generate an SSID which includes the last 6 characters of the MAC ID.
Authentication Mode	Select the authentication/encryption mode to use for the access point. **Open** = No encryption or authentication **WPA2** = WPA2 PSK authentication with AES/CCMP encryption
WPA2 Passkey	Enter a string in plain text or hexadecimal format to use for authentication. Regular (plain text) passwords must be between 8 and 63 characters. All characters in the ASCII printable range (32–126) are allowed, except " (double quote) , (comma) and \ (backslash). Hexadecimal passwords must start with `0x` and be **exactly** 64 characters. See also the example passwords below.
Channel Bands, Channel	Select the WLAN channel band and channel to use for the access point. Valid channels are 1 to 11 for the 2.4 GHz band and 36, 40, 44, 48 for the 5 GHz band.

Password examples

For plain text passwords a combination of upper and lower case letters, numbers, and special characters is recommended.

Example of a strong plain text password:
`uS78_xpa&43`

Example of hexadecimal password:
`0x000102030405060708090a0b0c0d0e0f101112131415161718191a1b1c1d1e1f`

> **!** Do not use the example passwords above in a live environment!

4.2.6 Bluetooth Settings – General

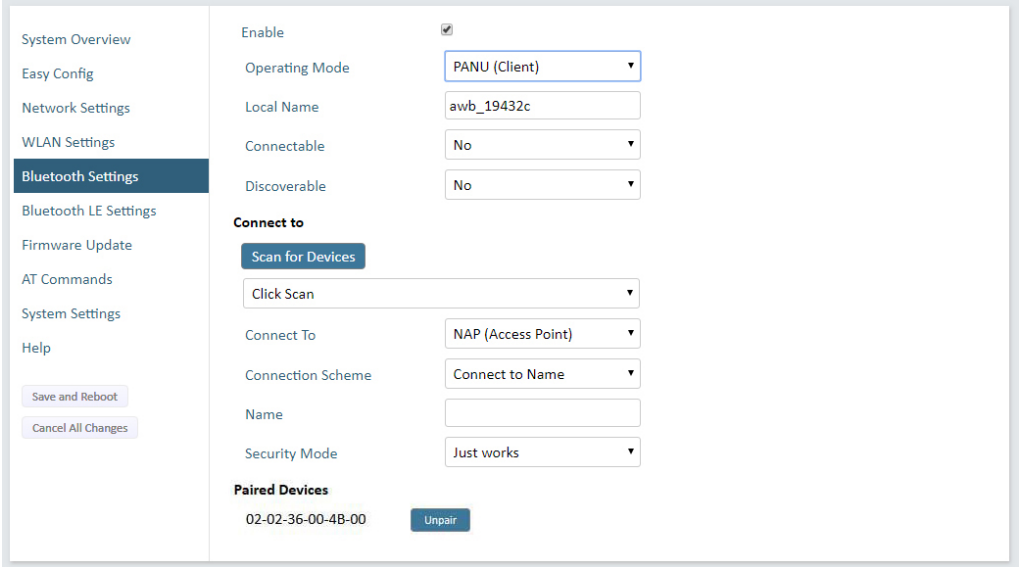


Fig. 11 Bluetooth Settings

Enable	Enable/disable the Bluetooth interface.
Operating Mode	**PANU (Client)** = The unit will operate as a Bluetooth PAN (Personal Area Network) User device. It can connect to another single Bluetooth PANU device or to a Bluetooth Network Access Point. **NAP (Access Point)** = The unit will operate as a Bluetooth Network Access Point. It can connect to up to 7 Bluetooth PANU devices.
Local Name	Identifies the unit to other Bluetooth devices. If left blank, the unit will use a default name including the last 6 characters of the MAC ID.
Connectable	Enable to make the unit accept connections initiated by other Bluetooth devices.
Discoverable	Enable to make the unit visible to other Bluetooth devices.
Security Mode	**Disabled** = No encryption or authentication. **PIN** = Encrypted connection with PIN code security. This mode only works between two units of this type and brand (not with third-party devices). PIN codes must consist of 4 to 6 digits. **Just Works** = Encrypted connection without PIN code.
Paired Devices	Lists the currently connected Bluetooth devices.

4.2.7 Bluetooth Settings – PANU Mode

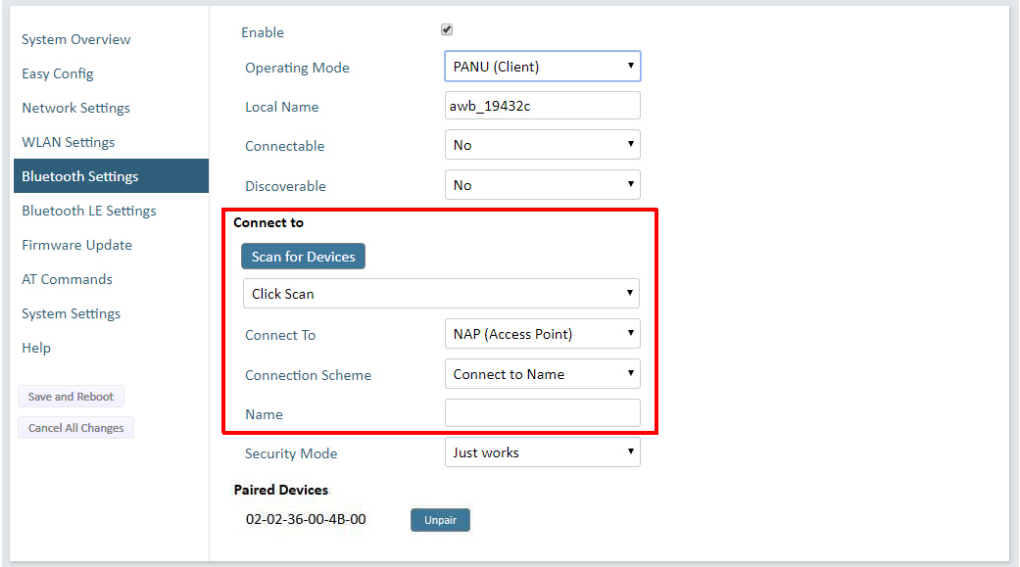


Fig. 12 Bluetooth Settings – PANU

PANU mode only	
Scan for Devices	Scans the network for discoverable Bluetooth devices. To connect to a device, select it from the dropdown menu when the scan has completed.
Connect To	Used when connecting manually to a NAP or PANU device.
Connection Scheme	Choose whether to select a Bluetooth device by MAC address (default) or Name when connecting manually. Connecting to MAC will lock the connection to a specific hardware while connecting to Name allows for more flexibility.
MAC/Name	MAC address or Name of the Bluetooth device to connect to.

4.2.8 Bluetooth Settings – NAP Mode

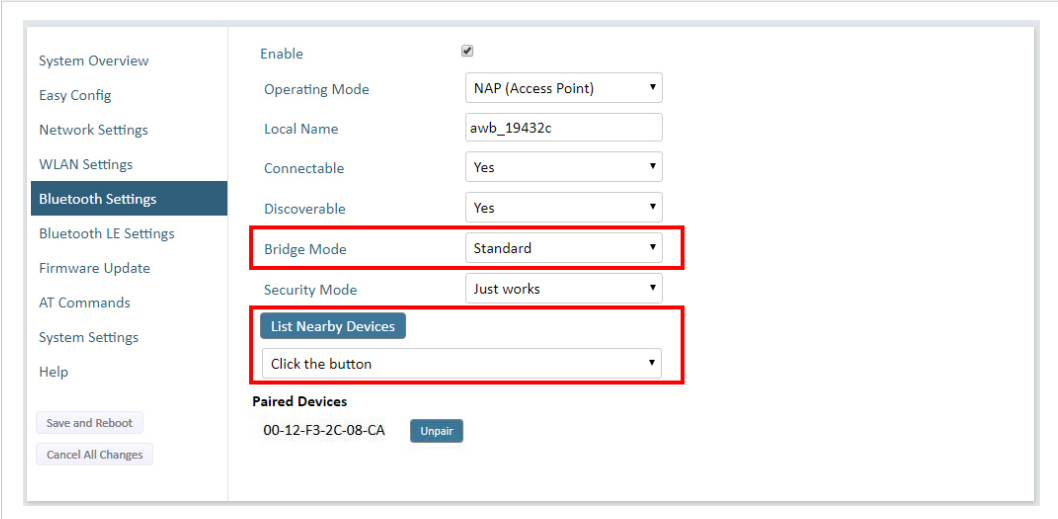


Fig. 13 **Bluetooth settings – NAP**

Fig. 14 **Bluetooth settings – NAP**

NAP mode only	
Bridge Mode	**Standard** = Default mode. **Layer 3 IP forward** = IP data will be bridged over Bluetooth. This mode must be used when connecting to an Android device over Bluetooth. The network must have an active DHCP server.
List Nearby Devices	Scans the network and lists discoverable Bluetooth devices. Pairing cannot be initiated in NAP mode.

4.2.9 Bluetooth LE Settings

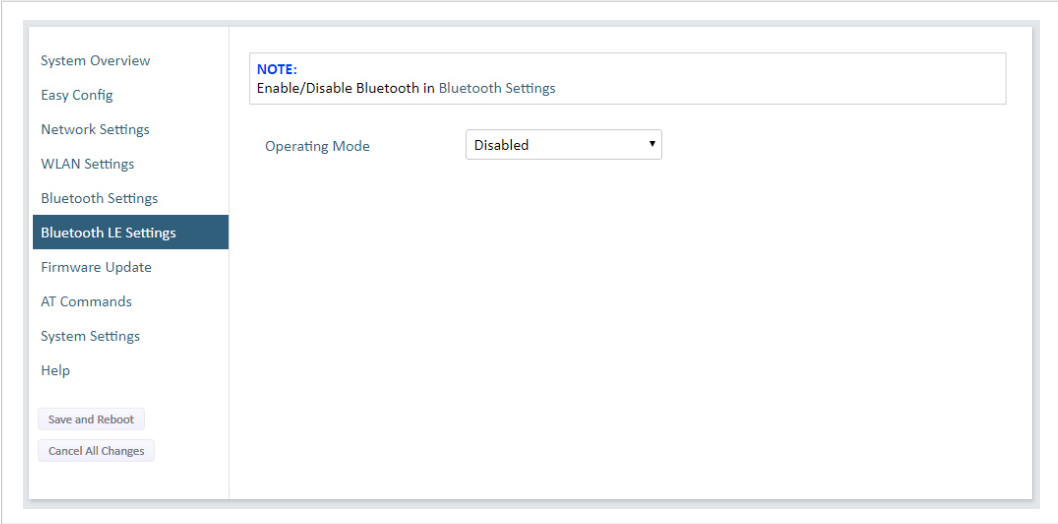


Fig. 15 Bluetooth LE settings

Bluetooth LE Settings	
Operating Mode	**Disabled** = Bluetooth LE disabled (default) **Central** = Bluetooth LE enabled

Please refer to the *AT Commands Reference Guide* or select **Help** in the main menu for more information about using Bluetooth LE.

*Bluetooth must be enabled on the **Bluetooth Settings** page to use Bluetooth LE.*

4.2.10 Firmware Update

To update the firmware in the unit, click on **Browse** to select a downloaded firmware file, then click on **Send** to send it to the unit.

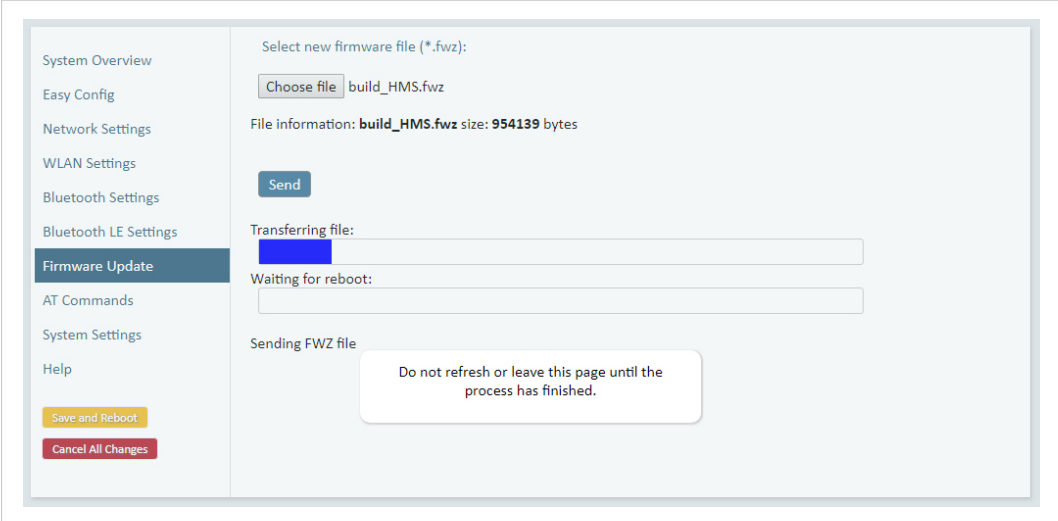


Fig. 16 Firmware update in progress

Both progress bars will turn green when the firmware update has been completed. The unit will then reboot automatically.

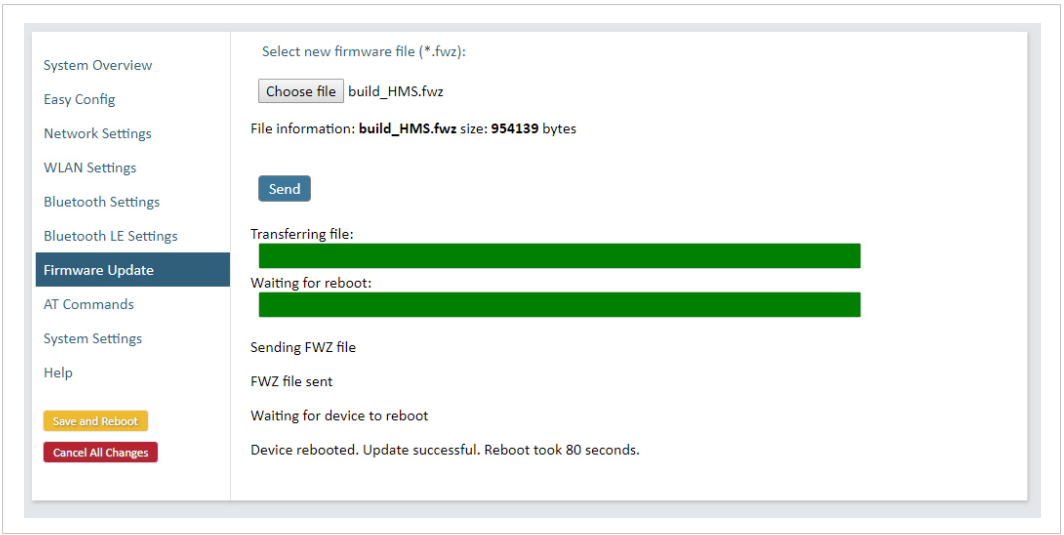


Fig. 17 Firmware update completed

Updating the firmware will not change the configuration settings.

4.2.11 AT Commands

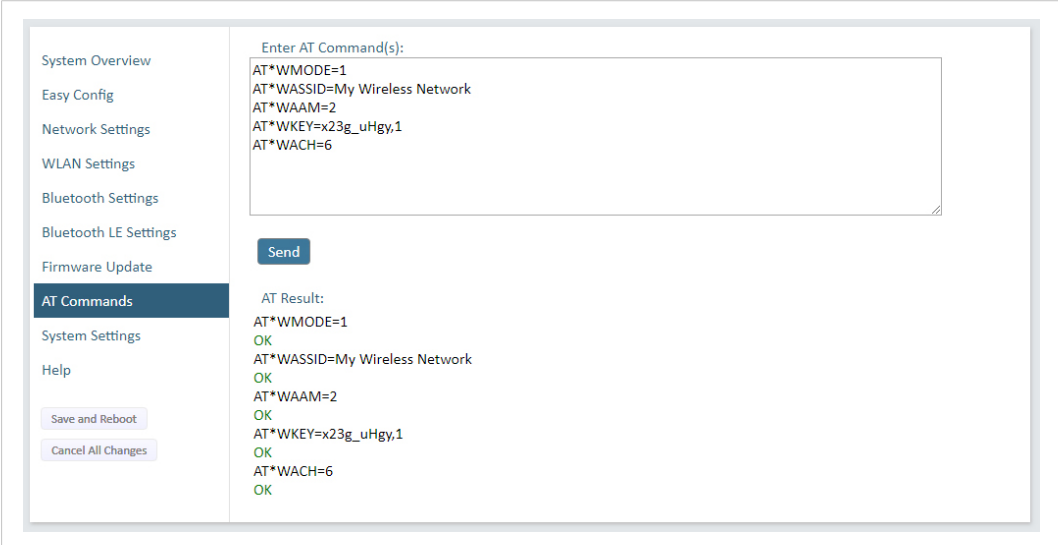


Fig. 18 **AT Commands**

Fig. 19 **AT Commands**

AT commands can be used for setting advanced parameters that are not accessible in the web interface, to read out parameters in text format, and for batch configuration using command scripts.

Enter or paste the commands into the text box, then click on **Send**. The result codes will be displayed below the text box.

Click on **Help** for a complete list of supported AT commands.

4.2.12 System Settings

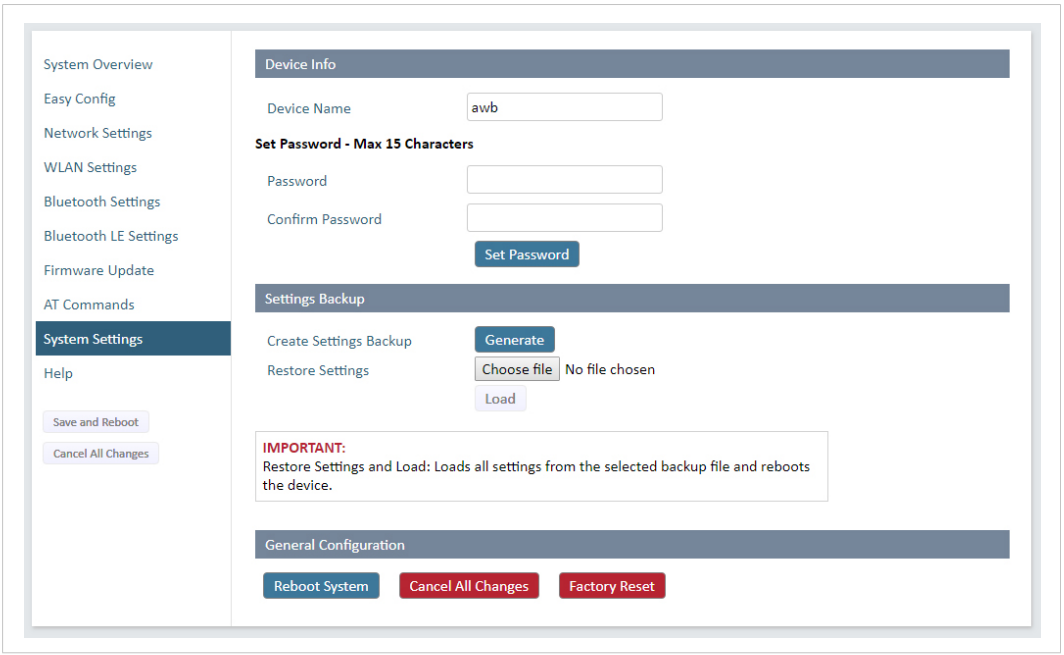


Fig. 20 System Settings

Device Info	
Device Name	Enter a descriptive name for the unit.
Password	Enter a password for accessing the web interface.
Reboot System	Reboots the system without applying changes.
Cancel All Changes	Restores all parameters in the web interface to the currently active values.
Factory Reset	Resets the unit to the factory default settings and reboots.

> **!** Setting a secure password for the unit is strongly recommended.

Settings Backup	
Create Settings Backup	Click on **Generate** to save the current configuration to a file on your computer.
Restore Settings	Click on **Choose file** and select a previously saved configuration, then click on **Load**. The settings in the saved configuration will be applied and the unit will reboot.

General Configuration	
Reboot System	Reboots the system without applying changes.
Cancel All Changes	Restores all parameters in the web interface to the currently active values.
Factory Reset	Resets the unit to the factory default settings and reboots.

4.3 Factory Restore

Any one of these actions will restore the factory default settings:

- Clicking on **Factory Restore** on the **System Settings** page
- Executing **Easy Config Mode 2**
- Issuing the AT command **AT&F** and then restarting the unit
- Holding **RESET** pressed for >10 seconds and then releasing it

Default Network Settings	
IP Assignment	Static
IP Address	192.168.0.99
Subnet Mask	255.255.255.0
Default Gateway	192.168.0.99
Internal DHCP Server	Disabled

Default WLAN Settings	
Operating Mode	Client
Channel Bands	2.4 GHz & 5 GHz
Authentication Mode	WPA/WPA2–PSK
Channel	Auto
Bridge Mode	Layer 3 IP forward

Default Bluetooth Settings	
Operating Mode	PANU (Client)
Local Name	[generated from MAC address]
Connectable	No
Discoverable	No
Security Mode	Just works
Bluetooth LE	Disabled

A Configuration Examples

A.1 Ethernet Bridge via WLAN or Bluetooth® (Easy Config)

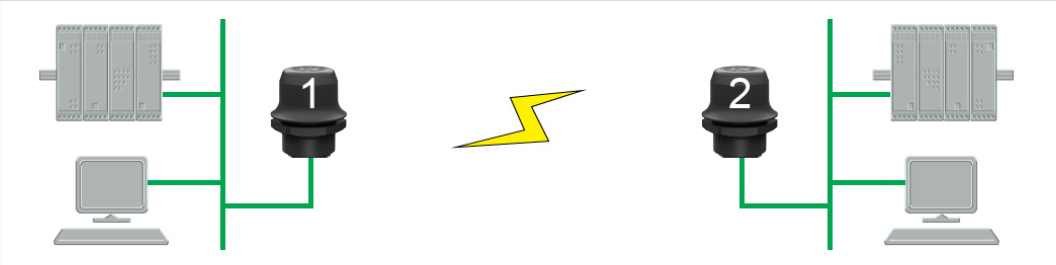


Fig. 21 Ethernet bridge

This example describes how to connect two Ethernet network segments via WLAN or Bluetooth using Easy Config.

1. In the web interface of unit 1, activate **Easy Config Mode 4**. This unit will now be discoverable and open for automatic configuration.

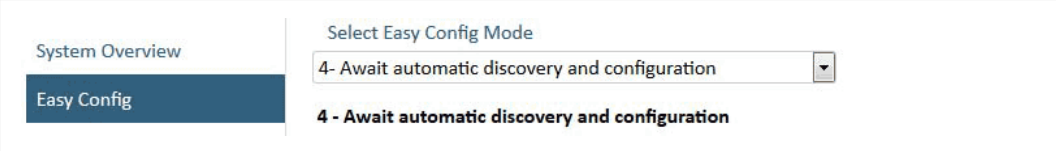


Fig. 22 Easy Config Mode 4

2. In the web interface of unit 2, activate **Easy Config Mode 5** for WLAN or **6** for Bluetooth. Unit 2 will now discover and configure unit 1 as a client and configure itself as an access point.

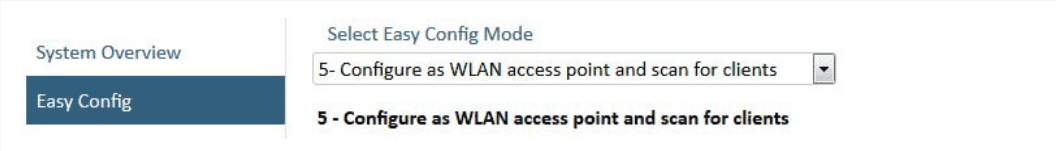


Fig. 23 Easy Config Mode 5

Unit 1 will be assigned the first free IP address in the same Ethernet subnet as unit 2.

Adding More Devices

Up to 6 additional clients can be added by repeating the procedure. Each new client will be assigned the next free IP address in the current subnet.

A.2 PROFINET networking via Bluetooth®

Configuration with Easy Config

Fig. 24 PROFINET wireless network

This example describes how to connect a PROFINET IO device and a PROFINET PLC over Bluetooth using two Wireless Bolts and Easy Config.

The Wireless Bolts will be configured with PROFINET optimization, which means that PROFINET messages will have priority over TCP/IP frames.

See the respective documentation for the IO device and PLC on how to configure them for PROFINET communication.

Configuration

1. Reset both Wireless Bolts to the factory default settings.
2. Connect Wireless Bolt 1 to the IO device and Wireless Bolt 2 to the PLC.
3. Set Wireless Bolt 1 to Easy Config **Mode 4**.

   This unit will now be discoverable and open for automatic configuration.
4. Set Wireless Bolt 2 to Easy Config **Mode 8**

   This unit should now automatically discover and configure unit 1 as a Bluetooth client, and configure itself as an access point. Both units will be optimized for PROFINET.

The IO device should now be able to communicate with the PLC as if using a wired connection.

Adding More Devices

Up to 6 additional clients can be added by repeating the procedure. Each new client will be assigned the next free IP address within the current subnet.

> **!** The IO cycle update time for each IO device must be set to ≥ 64 ms.

A.3 EtherNet/IP™ Networking via Bluetooth®

Configuration with Easy Config

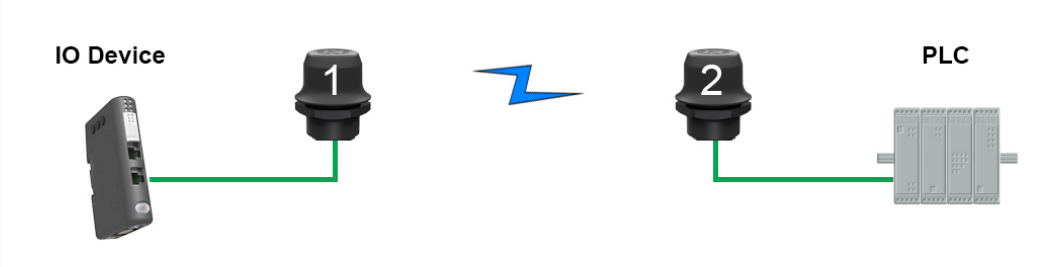


Fig. 25 EtherNet/IP wireless network

This example describes how to connect an EtherNet/IP IO device and an EtherNet/IP PLC over Bluetooth using two Wireless Bolts and Easy Config.

See the respective documentation for the IO device and PLC on how to configure them for EtherNet/IP communication.

Configuration

1. Reset both Wireless Bolts to the factory default settings.
2. Connect Wireless Bolt 1 to the IO device and Wireless Bolt 2 to the PLC.
3. Set Wireless Bolt 1 to Easy Config **Mode 4**.

   This unit will now be discoverable and open for automatic configuration.
4. Set Wireless Bolt 2 to Easy Config **Mode 6**

   This unit should now automatically discover and configure unit 1 as a Bluetooth client, and configure itself as an access point.

The IO device should now be able to communicate with the PLC as if using a wired connection.

Adding More Devices

Up to 6 additional clients can be added by repeating the procedure. Each new client will be assigned the next free IP address within the current subnet.

> **!** The Requested Packet Interval (RPI) for each IO device must be set to ≥ 64 ms.

A.4 Ethernet network to existing WLAN

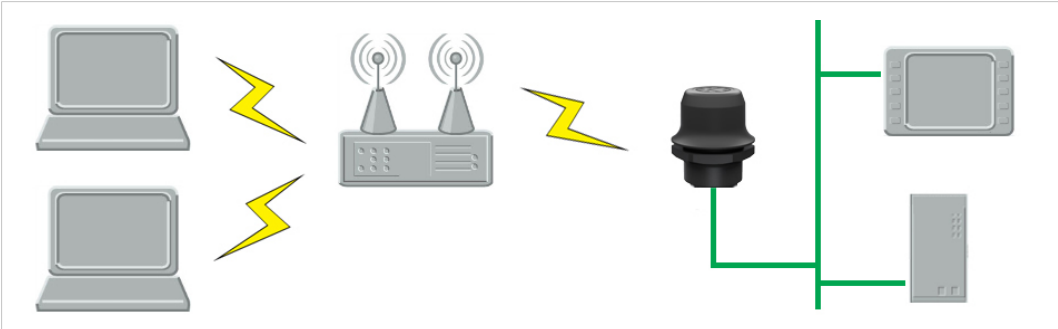


Fig. 26 Connecting to a WLAN

This example describes how to connect a machine with an internal Ethernet network to an existing WLAN.

This setup allows traffic on network layer 3, but not layer 2. This means that TCP/IP based protocols such as EtherNet/IP, Modbus TCP and BACnet can be used on the WLAN, but not protocols that use layer 2 traffic, such as PROFINET.

Configuration

1. Reset the Wireless Bolt to the factory default settings.
2. In **Network Settings**, configure the IP settings as required by the wireless network.
3. If the network uses DHCP, select **DHCP Relay Enabled**.

4. In **WLAN Settings**, click on **Scan for Networks**.
5. When the scan has completed, select the wireless network from the dropdown list.
6. If required, select the authentication mode and enter the passkey for the wireless network.

> **!** WLAN Bridge Mode must be set to Layer 3 IP forward (the default setting).

7. Click on **Save and Reboot**.

The Ethernet network should now be able to access the WLAN access point.

A.5 Adding single Ethernet node to WLAN

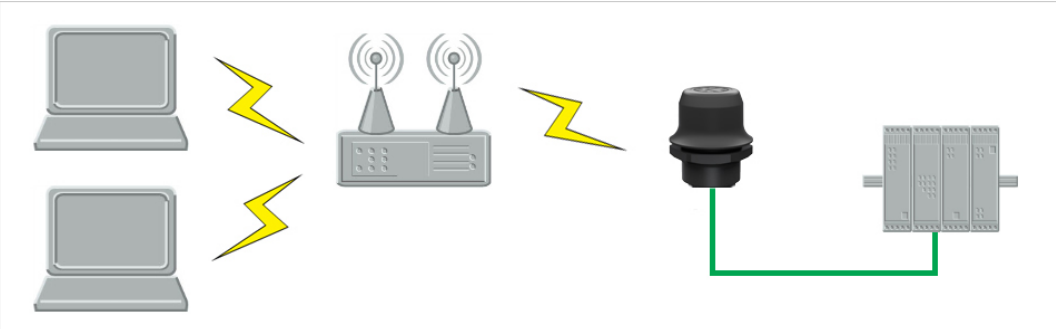


Fig. 27 Adding WLAN connectivity

This example shows how to connect a PLC with an Ethernet network interface to an existing WLAN with support for layer 2 and layer 3 traffic. The WLAN interface in the Wireless Bolt will clone the MAC address of the Ethernet interface in the PLC.

Only a single Ethernet node will be able to communicate via a third-party WLAN access point in this setup.

Configuration

1. Reset the Wireless Bolt to the factory default settings.
2. In **Network Settings**, configure the IP settings as required by the wireless network.
3. In **WLAN Settings**, click on **Scan for Networks**.
4. When the scan has completed, select the wireless network from the dropdown list.
5. If required, select the authentication mode and enter the passkey for the wireless network.
6. Click on **Save and Reboot**.
7. Check the **System Overview** page to confirm that the WLAN connection is established before continuing.
   DO NOT SKIP THIS STEP! After the final steps of the configuration procedure the web interface may no longer be accessible from the network without doing a factory reset.
8. In **WLAN Settings**, set **Bridge Mode** to **Layer 2 cloned MAC only**.
9. Enter the MAC address of the PLC in the **Cloned MAC Address** field.
10. Enter the IP address of the PLC in the **Cloned IP Address** field.
11. Click on **Save and Reboot**.

The Wireless Bolt will now function as a WLAN interface for the PLC using the MAC address of its Ethernet interface.

A.6 Accessing PLC via WLAN from Handheld Device

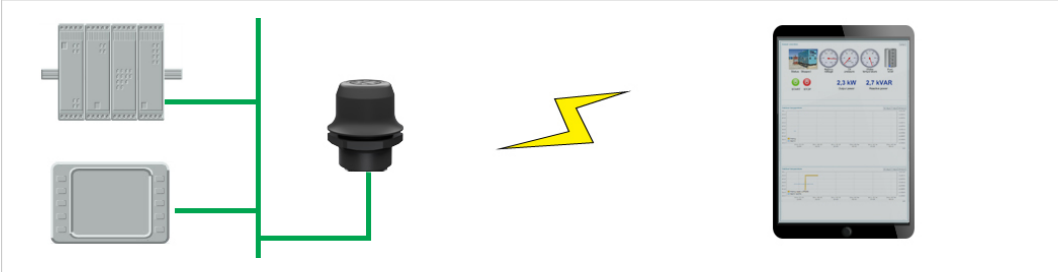


Fig. 28 Accessing a PLC from a handheld device using WLAN

This example describes how to use a Wireless Bolt to access the web interface of a PLC on a wired network from a tablet or smartphone which uses DHCP. The Wireless Bolt will function as a WLAN access point.

Please refer to the documentation for the handheld device and PLC on how to configure their respective network settings.

Configuration

1. Reset the Wireless Bolt to the factory default settings.
2. In **Network Settings**, configure the IP settings as required.
   a. If the wired network uses DHCP, select **DHCP Relay Enabled**. The DHCP server on the network will now be able to allocate an IP address to the handheld device.

Internal DHCP Server	DHCP Relay Enabled

   b. If the wired network uses static IP, select **DHCP Server Enabled** and set a **Start Address** for DHCP addressing. Make sure that the address range does not contain any existing addresses on the network.

Internal DHCP Server	DHCP Server Enabled
Start Address (Y)	201

   The Wireless Bolt will now function as a DHCP server and allocate an IP address to the handheld device over WLAN.

> **!** Do not enable the internal DHCP Server if there is already a DHCP server on the network, as this may cause IP address conflicts.

3. In **WLAN Settings**, set **Operating Mode** to **Access Point**.

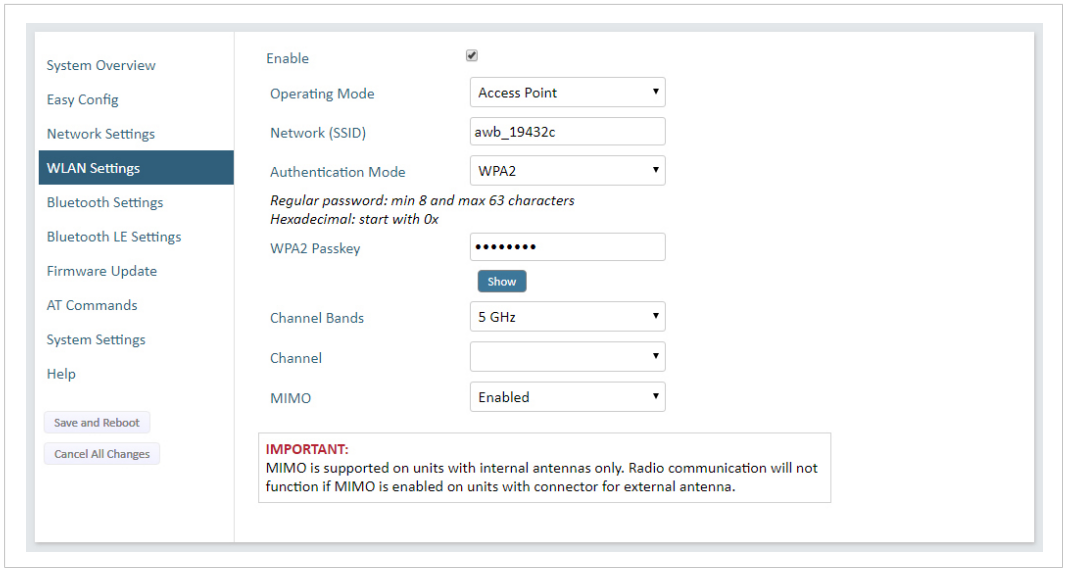


Fig. 29 WLAN Settings

4. Enter a unique **SSID** (network name) for the new wireless network.
5. Set **Authentication Mode** to **WPA2** and enter a passkey.
6. Select a **Channel band** and a **Channel**.
7. Click on **Save and Reboot**.

You should now be able to connect to the SSID of the Wireless Bolt on your handheld device and access the PLC by by entering its IP address in a browser.

B Wireless Technology Basics

Wireless technology is based on the propagation and reception of electromagnetic waves. These waves respond in different ways in terms of propagation, dispersion, diffraction and reflection depending on their frequency and the medium in which they are travelling.

To enable communication there should optimally be an unobstructed line of sight between the antennas of the devices. However, the so called *Fresnel Zones* should also be kept clear from obstacles, as radio waves reflected from objects within these zones may reach the receiver out of phase, reducing the strength of the original signal (also known as phase cancelling).

Fresnel zones can be thought of as ellipsoid three-dimensional shapes between two wireless devices. The size and shape of the zones depend on the distance between the devices and on the signal wave length. As a rule of thumb, at least 60 % of the first (innermost) Fresnel zone must be free of obstacles to maintain good reception.

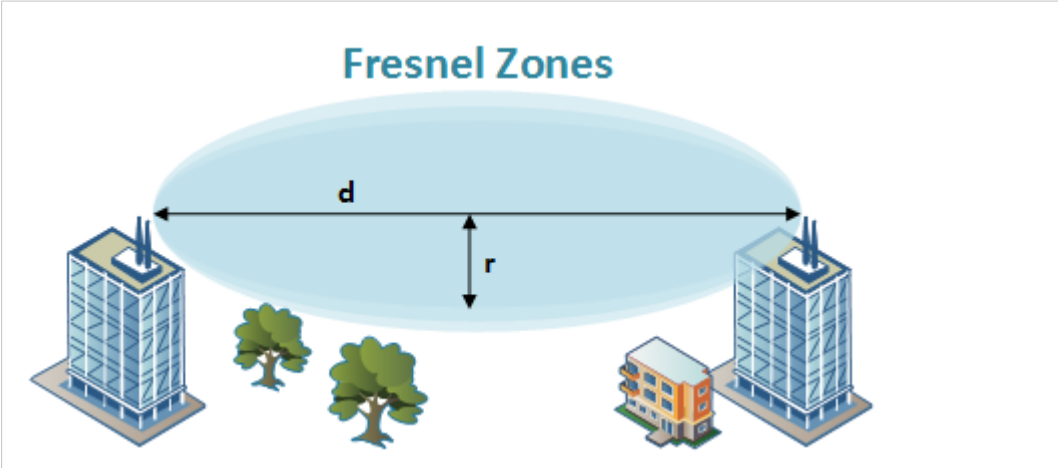


Fig. 30 Fresnel zones

Area to keep clear of obstacles (first Fresnel zone)		
Distance (d)	**Fresnel zone radius (r)**	
	2.4 GHz (WLAN or Bluetooth)	**5 GHz (WLAN)**
100 m	1.7 m	1.2 m
200 m	2.5 m	1.7 m
300 m	3.0 m	2.1 m
400 m	3.5 m	2.4 m

The wireless signal may be adequate even if there are obstacles within the Fresnel zones, as it always depends on the number and size of the obstacles and where they are located. This is especially true indoors, where reflections on metal objects may actually help the propagation of radio waves. To reduce interference and phase cancelling, the transmission power of the unit may in some cases have to be reduced to limit the range.

It is therefore recommended to use a wireless signal analysis tool for determining the optimal placement and configuration of a wireless device.

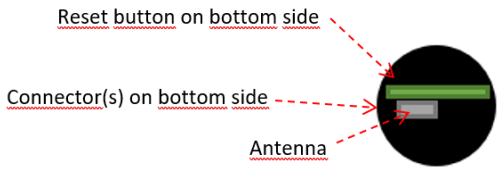
C Radio Antenna Patterns

This section presents information about the radio antenna patterns for the Anybus Wireless Bolt.

The diagram scale shows relative RSSI values, where the outer ring represents maximum radio power and is labelled 0 dB. The inner rings represent the increasing attenuation in dB measured in different angles around the Bolt, while maintaining the same distance.

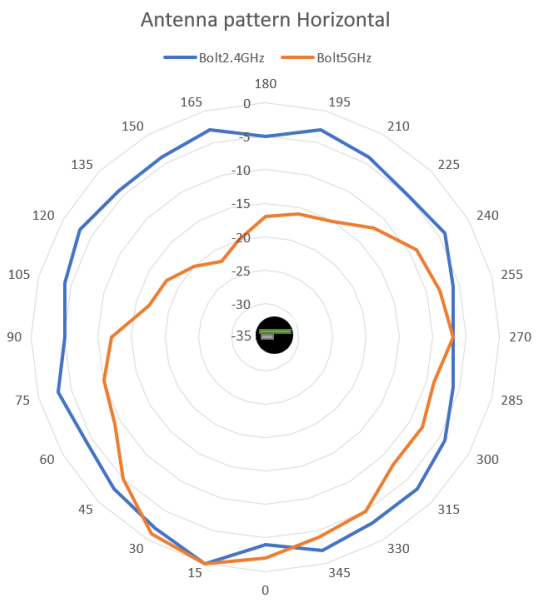
C.1 Azimuth (Horizontal) View

This diagram shows the horizontal antenna pattern when looking at the Bolt from above, i.e. looking at the top logo from above.



(Bolt viewed from above, looking at the top logo)

Diagram analysis: the diagram displays an omnidirectional antenna gain regarding 2.4 GHz (blue line) which is used for Bluetooth and Wireless LAN 2.4 GHz. However, it also shows that Wireless LAN 5 GHz (orange line) has a limited antenna gain in the approximate directions 105° to 190°, i. e. the 5 GHz range will be limited in this direction.



!	Limited gain for 5 GHz between 105° to 190°.

C.2 Vertical Views

These diagrams show the antenna pattern when looking at the Bolt from the side in two different rotations, 0° and 90°. The Bolt is mounted in a metal cabinet illustrated by the yellow box below the Bolt.

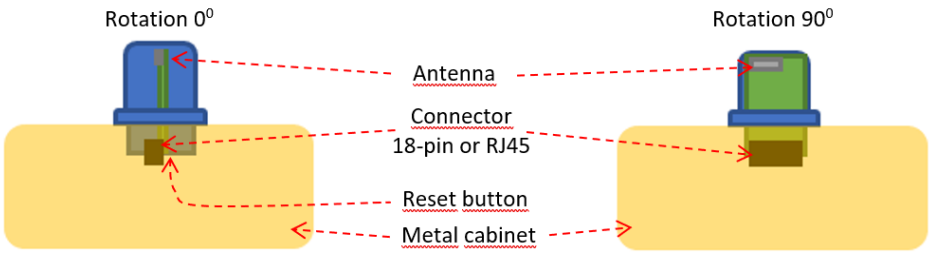
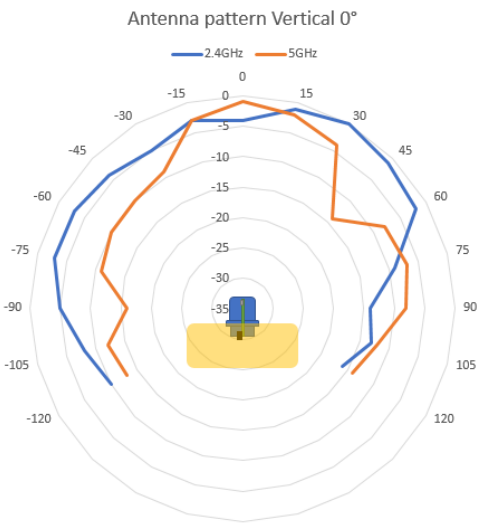
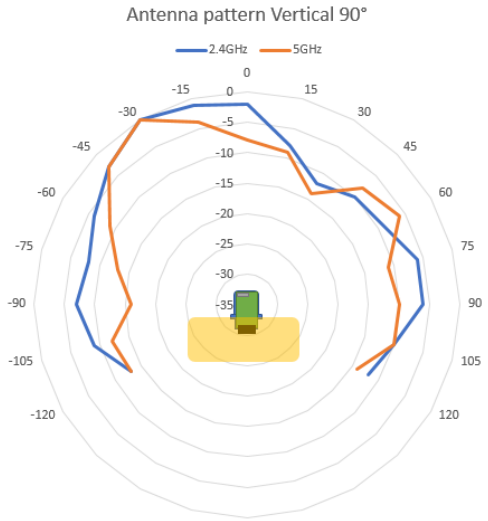


Diagram analysis: The vertical antenna gain is fairly omnidirectional for both frequencies. It is also clear to see that the metal cabinet where the Bolt is mounted will increase the gain “upwards” in reference to the surface where the Bolt is mounted. Thus the gain “downwards” is limited as expected.

C.2.1 Front View – Vertical 0°



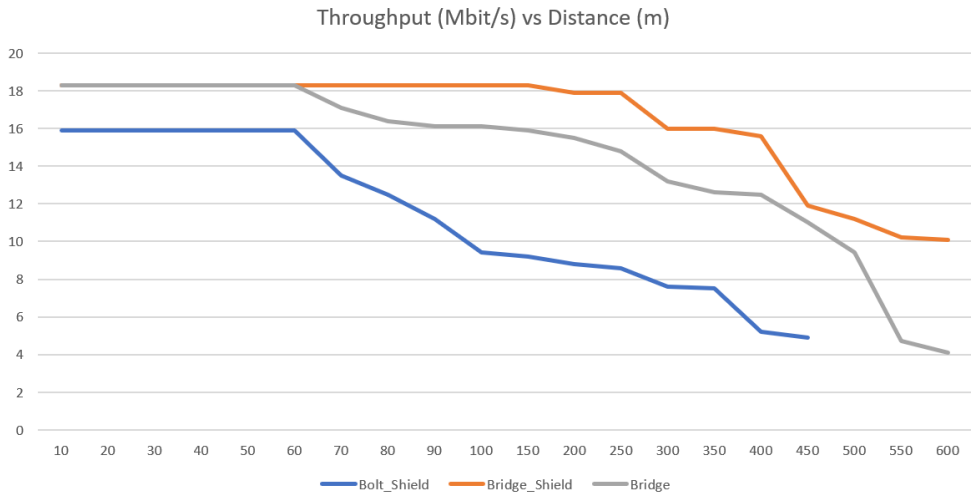
C.2.2 Side View – Vertical 90°



C.3 Throughput Diagram

This diagram shows how data throughput decreases when distance increases. Note the huge difference between using a backshield to focus the radio energy, and not using a backshield. Using a backshield can greatly increase radio coverage if used correctly.

The diagram covers both the Anybus Wireless Bolt and the Anybus Wireless Bridge.



D Technical Data

D.1 Hardware Specifications

Order code	**AWB2030**	**AWB2031**
Color	Black	White top and black base
Wired interface type	Ethernet	
Ethernet connector	RJ45	
Power connector	3-pole screw connector	
Antenna	Internal dual-band 2.4 GHz and 5 GHz antenna	
Maximum range	100 m (WLAN and Bluetooth)	
Operating temperature	Shadow: -40 to +65 °C Direct sunlight: -40 to +45 °C	Shadow: -40 to +65 °C Direct sunlight: -40 to +65 °C
Storage temperature	-40 to +85 °C	
Humidity	EN 600068-2-78: Damp heat, +40°C, 93% humidity for 4 days.	
Vibration	See datasheet	
Dimensions	Height: 75 mm (84 mm with PS connector) Outside height: 41 mm Diameter: 68 mm	
Weight	84 g	
Housing material	Plastic (see datasheet for details)	
Protection class	Top (outside of host): IP66 / IP67 / UL NEMA 4X Base (inside of host): IP21	
Mounting	M50 screw and nut (50.5 mm hole needed)	
Power supply	19–36 VDC	
Power over Ethernet	44–57 VDC DTE Type1 according to IEEE 802.3af	
Power consumption	0.7 W idle, 1.7 W max.	

D.2 Communication

Ethernet	
Ethernet interface	10/100BASE-T with automatic MDI/MDIX auto cross-over detection
Ethernet protocols	IP, TCP, UDP, HTTP, LLDP, ARP, DHCP Client/Server, DNS support Transparent transfer of PROFINET IO, EtherNet/IP, Modbus-TCP or any other TCP/UDP based protocol

Wireless LAN	
Wireless standards	IEEE 802.11 a, b, g, n, d, r
Operation modes	Access point or client
Fast roaming	IEEE 802.11r (client)
Max. number of clients for access point	7
WLAN channels	2.4 GHz Access Point: 1–11 2.4 GHz Client: 1–11 + 12 & 13 depending on regulatory domain scan 5 GHz Access Point: 36–48 (U-NII-1) 5 GHz Client: 36-48 + 100–116, 132–140, 120–128 depending on regulatory domain scan. (U-NII-1, U-NII-2, U-NII-2e)
RF output power	18 dBm EIRP (including max antenna gain 3 dBi)
Power consumption	54 mA @ 24 VDC
Net data throughput	20 Mbps.
Link speed	Max 65 Mbps (802.11n SISO)
Security	WEP 64/128, WPA, WPA-PSK and WPA2, TKIP and AES/CCMP, LEAP, PEAP including MS-CHAP

Classic Bluetooth	
Wireless standards (profiles)	PAN (PANU & NAP)
Operation modes	Access point or Client
Max. number of clients for access point	7
RF output power	14 dBm EIRP (including max antenna gain 3 dBi)
Power consumption	36 mA @ 24 VDC
Net data throughput	~1 Mbps
Bluetooth version support	Classic Bluetooth v2.1
Security	Authentication & Authorization, Encryption & Data Protection, Privacy & Confidentiality, NIST Compliant, FIPS Approved

Bluetooth Low Energy	
Wireless standards (profiles)	GATT
Operation modes	Central or Peripheral (pending)
Max. number of clients for Central	7
RF output power	10 dBm EIRP (including max antenna gain 3 dBi)
Power consumption	36 mA @ 24 VDC
Net data throughput	~200 kbps
Bluetooth version support	Bluetooth 4.0 dual-mode
Security	AES-CCM cryptography

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